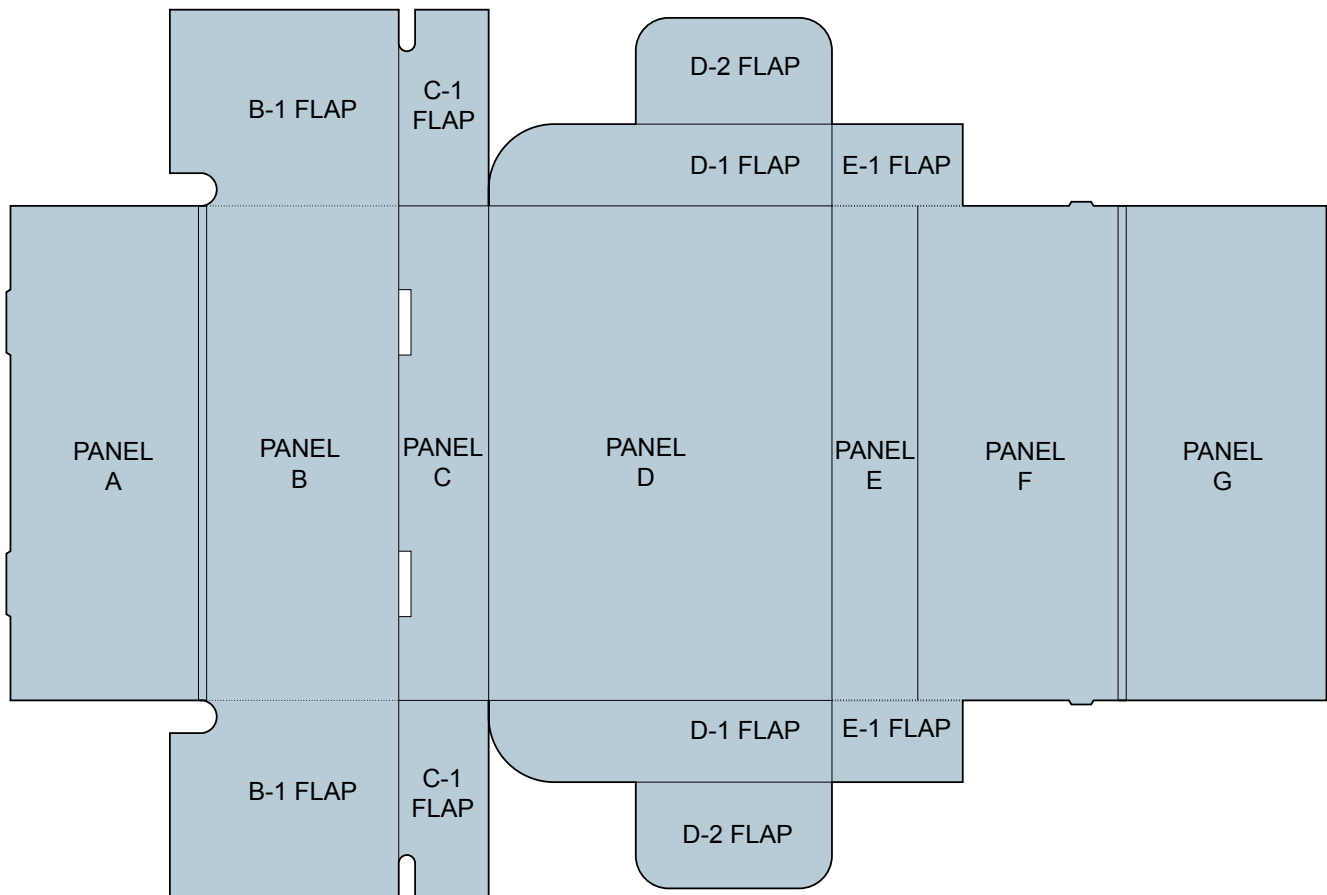


PRODUCT INFORMATION SHEET

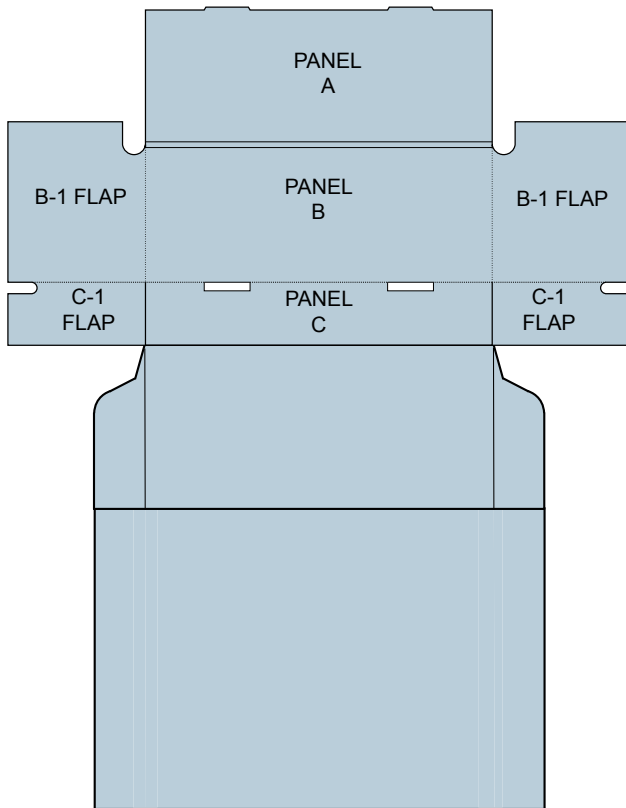
Assembly Instructions: MOISTURE RESISTANT CORRUGATED DOCUMENT CASES: BASE



- 1 Unfold the box and lay flat on floor or on a table score side up. Scores are the straight-line indentations between the corners indicated as gray lines on the drawings.
- 2 In preparation for assembly, pre-fold all the gray lines to align in proper direction and create flexibility for the final folding. This is particularly important at the narrow double score between Panels F and G, and A and B. When assembly is complete, this narrow fold should form a flat edge, not a pointed edge. Remove all areas that are perforated, indicated by the dashed lines. This pre-folding step makes the final assembly easier.
- 3 Fold Panel G over Panel F, Panel F will make up the front of the box. Fold Panels F and G up, fold the E-1 Flaps so they are up against the D-1 Flaps. Panel E will now make up the bottom of the box.
- 4 Fold D-1 Flap up, and D-2 Flap will slide in between Panels F and G, creating the sides of the box. Push both E-1 Flaps down, so they're on top of Panel E. This will lock the base, and it is now complete.

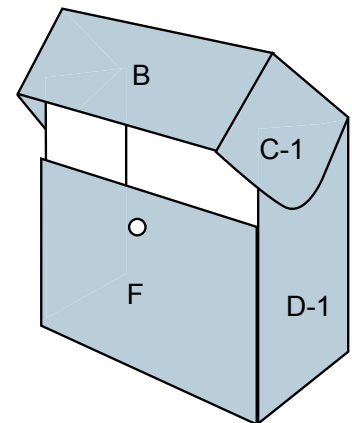
PRODUCT INFORMATION SHEET

Assembly Instructions: MOISTURE RESISTANT CORRUGATED DOCUMENT CASES: LID



- 1 Fold up B-1 and C-1 Flaps to be perpendicular to Panels B and C.
- 2 Fold in both B-1 Flaps so they sit between Panel B and Panel C.
- 3 Fold up Panel B, and fold Panel A up and over both B-1 Flaps. Then lock the tabs in from Panel A into the slots on Panel C. The box Cover is complete.

Finished product:



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